

Many old-style narrow streets still remain in Shigaraki. Please be sure to stroll down these streets, lined on both sides with board fences, to enjoy the unique, pottery-town atmosphere.

The largest-scale climbing kiln in Japan still in use since the Edo period Sotoen Kiln

MP.18 A-4

The climbing kiln is still in operation and continues to produce good old-fashioned ceramics. Reservations are required, but visitors can tour the climbing kiln and the production process, conducted hands-on by the potters, and participate in ceramic art workshops

10748-82-0316

■ 8:30 am- 5:30 pm

ADD. 1423-13 Shigaraki-cho Nagano. Koka-shi Walk from Shigaraki

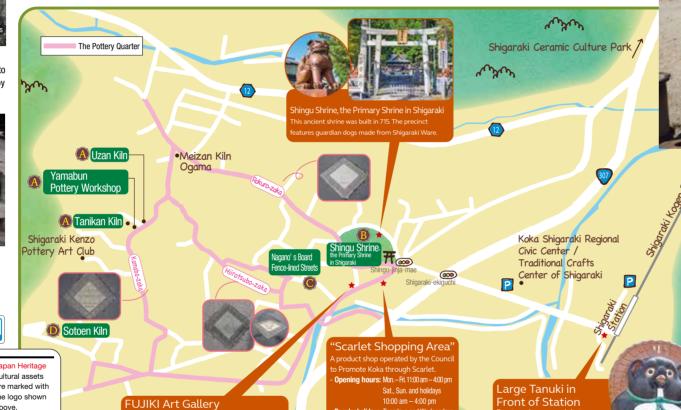
日本遺産

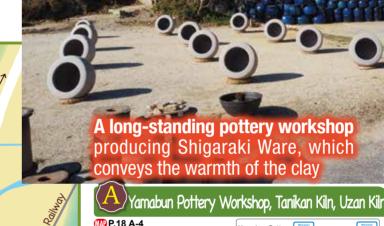
cultural assets are marked with the logo shown See the back cover for more information about

Japan Heritage

Koka City Offers Drama

The sightseeing area Shigaraki. famous for ceramic production, also served as the setting for the serial television drama Scarlet, which was actually filmed here on location. You can enjoy strolling around the town visiting pottery workshops and spotting ceramic tiles embedded in the roads and tanuki ornaments.





Yamabun Pottery Workshop which

Yamabun Pottery Tanikan Kiln continues to produce hibachi charcoal braziers, also sells saucers and

mini-sized braziers. Tanikan Kiln operates out of a relocated former lecture hall from a Meiji-period teachers' training school, which now houses a workshop

and gallery. Uzan Kiln produces and sells a variety of ceramics in line with modern lifestyles, including ceramic light fixtures, etc.



Built during the Nara period in 715

The charming slope between the three pottery workshops Visitors can receive cute-looking o-mikuji (fortune-telling slips)



This ancient shrine, founded more than 1,300 years ago, is deeply revered by many as the home of the local guardian deity of Nagano, Shigaraki-cho. During the Fire Festival, torches are carried from this shrine to the Atago, Toki and Akiba Shrines located atop Mt. Atago as

offerings. P.18 A-4



Lots to do in spring, summer and fall.

Enjoy Shigaraki even more by coming to events!

70748-82-0078

The precinct is open to the public: Shrine shop: 10:00 am - 4:30 pm reception hours) CL. Open daily ADD. 1151-1 Shigaraki-cho Nagano Koka-shi RWalk from Shigaraki Station on the Shigaraki Kogen Railway (10 min) 🔁 Free

Enjoy a relaxing stroll along _these charming streets.

The Pottery Quarter MP.18 A-4

Along the quaint old path that leads to Shingu Shrine you'll find a climbing kiln, old hibachis piled one on top of another and ceramic signposts that take you back to a simpler time. Walk down Rokuro-zaka, Hiirotsubo-zaka, and Kamaba-zaka lanes where you'll find art galleries, cafes, and guest houses.





Pictogram Legend

Parking for physically disabled Private nursing room persons available



Wheelchair-accessible toilet

Flevator available

Roughly 700 giant torches are carried as offerings each year.

Torches were actually built on-location and filmed together with local extras





_Autumn

Shigaraki Ceramic Art Market in Shigaraki



EVENT

Attractive ceramic items from Japan's

Shigaraki Pottery October Festival

leading ceramicproducing area are available at reasonable prices. It's fun to shop around for bargains or items you like.









Koka City has been the setting for popular television dramas and films!

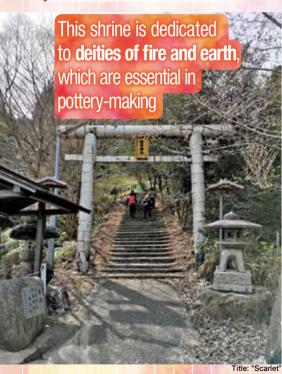
Tour Filming Locations

Koka City is also well-known as a filming location.

Be sure to drop by filming locations that remind you of thrilling television dramas and interesting historical dramas you've seen and that have also been visited by your favorite stars.

Front Approach to Toki Shrine

Toki Shrine, together with Atago Shrine, is located atop Mt. Atago, and during the Fire Festival, giant torches are carried here as offerings. Visitors can see ceramic torii gates and guardian dogs, which are unique to pottery towns.







Information on location support, registration for extras, and an introduction to the location

10748-69-2198

ttps://www.koka-location.com/



Legendary Cedar Tree on the Bank of Iwao Pond

Solitary Cedar Tree in Sugitani

When the monk Saicho was constructing Enryaku-ji Temple on Mt. Hiei, he came to this region for lumber. It is said that, at the time, he jabbed his chopsticks into the ground after eating, at which point the chopsticks immediately sprouted roots and grew into a massive cedar tree. Sugitani Shinden, Konan-cho, the location of the solitary cedar tree, was selected as one of the 100 Best Villages in Japan.



Title: "Scarlet" and other works



Walking Path near Gyokukeiji-Mae Station

This path is located near Gyokukeiji-Mae Station on the Shigaraki Kogen Railway. Gvokukei-ii Temple, which belongs to the Mt. Koya Shingon sect of Buddhism, is also known as Chokushi's Kobo-san or Shigaraki's Kobo-san, in reference to the

Leisurely path leading up to the prestigious temple

filmed here, including the movie Rurouni Kenshin

Quaint, small, old-fashioned private residences are used in

the filming of historical dramas

and the television drama Asa ga Kita.



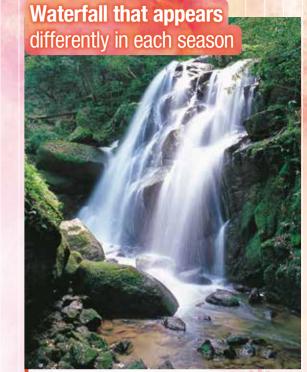
Minakuchi Kodomo no Mori

environment in this undeveloped rural area. A

9:00 am - 4:00 pm CL Monday (Tuesday if Monday falls on a holiday)

Kita-naiki, Koka-shi Take a taxi from JR Kibukawa Station (5 min)

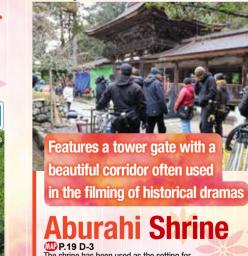
variety of television dramas and movies have been Admission to nature museum 200 yen ADD 10 Minakuchi-cho

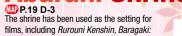


Keimei Waterfall @P.18 B-3

This waterfall, surrounded by the great outdoors, is also a popular spot for photographs.

ADD. Shigaraki-cho Koyama, Koka-shi Drive 13 km after getting off at the Shigaraki IC on the Shin-Meishin Expressway PFree * In some parts, the road s too narrow for cars to pass each other easily.





Unbroken Samurai, and Nobunaga Concerto, as well as serial TV dramas and historical epic



Grounds open 24 hours

ADD. 1042 Koka-cho Aburahi, Koka-shi **■Walk from JR Aburahi Station (30 min) ■ Free**





With this, you will become a Shigaraki expert too

more about a

Shigaraki, one of the Six Ancient Kilns of Japan, features a pottery-themed cultural park and pottery studio where visitors can experience making ceramics. There are also cafés and galleries made using remodeled ancient climbing kilns.

Shigaraki Tourist Association.

as one big pottery museum. The park is divided into four areas.

The entire town can be enjoyed



Ogama Climbing Kiln and Gallery @P.18 A-4



assion for pottery burning

Employing an abandoned climbing kiln and work shed that have been restored, Ogama operates a relaxing cafe overlooking the climbing kiln on the first floor as well as an art gallery and shop on the second floor featuring figurines and dishes made by Meizangama potters and Shigaraki-based artists.

The huge climbing kiln you'll see after ascending Rokuro-zaka lane is an amazing sight.

0748-82-8066

10:00 am - 4:00 pm

Get in touch with the history

of Shigaraki ware

CL. Wednesday and Thursday ADD 947 Shigaraki-cho Nagano, Koka-shi Walk 20 min from Shigaraki Station on the Shigaraki Kogen Railway PFree



The building



Shiqaraki Ceramic Cultural Park MPP.18 A-4

P.18 A-4
Devoted to the art of pottery, this

9:30 am - 5:00 pm (Last admission to the cultural park features the Museum museum and the exhibition hall is at 4:30 pm.) of Contemporary Ceramic Art. a ... Mondays (Tuesday if Monday falls on a holiday. The museum is closed some days in grass-covered plaza, a training facility for ceramic artists and the Free admission (fee required to enter the Exhibition Hall of Industrial

Ceramics. The Exhibition Hall has ADD. 2188-7 Shigaraki-cho Chokushi, Koka-shi a cafe and a shop where you can Take Shigaraki Kogen bus from Shigaraki Station on the Shigaraki Kogen Railway

(5 min) and get off at Togei no Mori.



of Shigaraki

ware from the Kamakura period to the modern day and related materials. Special exhibitions spotlighting the work of contemporary artists are also held there.

Traditional Crafts Center

Its exhibits include works of Shigaraki 20748-82-2345

■9:00 am - 5:00 pm CL. Thursday (Friday if Thursday falls on a holiday) ¥Free

ADD. 1203 Shigaraki-cho Nagano, Koka-shi Walk 3 min from Shigaraki Station on the higaraki Kogen Railway





Participate in a potterv workshop

buy Shigaraki ware tanuki

figurines.

After shaping the clay into a piece of your design during a 1to 2-hour workshop, the piece will be taken to the pottery studio where it will be dried, glaze-fired in a kiln and finally unloaded from the kiln The finished product will be sent to your home (additional

shinning fees apply)

where items can be





Make your own pottery at a studio nestled in a serene mountainside setting

Shigaraki Kenzo Pottery Art Club

This is a pottery workshop facility run by Kenzo Ogawa, a fourth-generation potter. You can try making pottery either by using an electric potter's wheel or by hand, whichever you prefer. Enjoy focusing on

0748-82-2216

10:00 am - 5:00 pm

¥5,500 yen (Reservation required: a um of 2 persons per reservation

ADD. 755-1 Shigaraki-cho Nagano, Koka-shi Walk from Shigaraki Station on the Shigaraki Kogen Railway (20 min)





An item made by potter Kenzo Ogawa



located in the Pottery Quarter

Shigaraki Column Addendum

Learn the epic history of

Lake Biwa moved to its current location approx. one million years ago as an ancient lake that formed roughly four million years ago near the present-day location of Iga City, Mie Prefecture continued to shift north, Lake Riwa's ancient layers formed as earth and sand, as well as the remains of plant and animal life, accumulated at the bottom of the lake. Soil gathered from here, which is perfect for use in pottery, is used not only in Shigaraki and Iga Ware but in Kyo Ware as well



Geological strata can be seen on hill cliffs. etc

Even public telephones are shaped like Tanuki!



There is a public telephone shaped like a giant Tanuki located

in front of Shigaraki Station on the Shigaraki Kogen Railway. The Tanuki can be seen dressed differently depending on the season, including ninja and Santa outfits. MAP P.18 A-4

What does Hasso Engi mean?

Tanuki-shaped ceramic ornaments can be seen throughout Shigaraki. There are eight aspects of their appearance that are said to bring luck. and these are collectively referred to as Hasso Engi. It is said that people began to mentally equate Shigaraki ware with Tanuki from 1951, when images of rows of Shigaraki Tanuki lined up along the road holding small flags to welcome Emperor Showa during his visit to Shigaraki were broadcast across the country.

Once the capital during the Nara period

There's more than just pottery! **Shigaraki offers** numerous attractions

The Shigaraki Kogen Railway connects the 14.7km distance between Kibukawa and runs along the steep slopes of the verdant Shigaraki Highland, passengers can view seasonal flowering plants. The simple yet





A community-based railway that provides gorgeous views

Shigaraki Kogen Railway MP.18 B-3

Shigaraki From the windows of the train which beautiful natural environment, notably the fresh greenery in spring and the crimson foliage in fall, will melt your heart.



MIHO MUSEUM

exhibitions three times a year.

70748-82-3411

official website for days it is open

The museum may be closed some days. Check the

CL. Monday during periods when the museum is oper (Tuesday if Monday falls on a holiday) ¥1,300 yen for adults, 1,000 yen for high school and

Take Teisan Bus from Ishiyama Station on the JR

Biwako Line (50 min), get off at Miho Museum PFree

MP.18 B-2

Shigaraki Palace Ruins (Temple Area) MP.18 B-2 the Shigaraki Kogen Railway

Walk 7 min from Shigarakigu-shi Station on

Walk 35 min from Shigarakigu-shi Station on the Shigaraki Kogen Railway

This palace was constructed by Emperor Shomu during the Nara period, and excavations in recent years have determined that it was quite large-scale. It has been designated as a national historic site. In the temple area, an attempt was made to build a massive statue of Buddha years before the construction of the Great Buddha of Nara at the Todai-ji Temple. Here, many foundation stones on which pillars stood still remain. Displays of excavated items and

MP.18 B-2

introductory videos can be seen at the Survey Office, located in the palace area.

€ 0748-83-1919 (Survey Office: Weekdays only 9:00 am − 4:30 pm) HP: https://shigaraki-fun.com/shigarakigush



Shigaraki Palace Ruins (Palace Area)

Inviting you to an art museum hidden deep in the woods



ADD. 300 Shigaraki-cho Tashiro Momodani, Koka-shi





An abundance of natural light pours





The cherry tree-lined street

Even the tunnel and suspension bridge that lead to the museum are works of art.



Be a Ninja and Explore Koka

Traveling around **Koka by Car**

There's so much to see in Koka, Drive a road that meanders through tea orchards and stop along the way to see Shigaraki tanukis as well as try some ninja tricks. You'll find many shops where you can discover good things to eat and great souvenirs plus more fun places to visit, so explore if time allows.

n-Meishin Expressway Shigaraki IC

Shigaraki Ceramic Cultural Park

Michi-no-eki Aino Tsuchiyama

Koka Hot Spring Yapponpon no Yu

5 km/Approx. 10 min

15 km/Approx. 25 min

7 km/Approx. 15 min

L 2 km/Approx. 5 min

4 6 km/Approx. 12 min 5 Koka Ninja Village

13 km/Approx. 25 min

5 km/Approx. 10 min

10 km/Approx. 20 min

Shoppu-kun in a ninja costume is a sign

you see when driving around Koka that means "caution, children at play."

Koka Ninia House

A Narita Fureai Farm

JA Green Hanavakaichi

1300 years ago, during the Nara period, Emperor Shomu built the Shigaraki Palace. The 13th century Kamakura period saw the pirth of Shigaraki ware. During the Warring States (Sengoku) eriod, Koka ninjas played a key role in the quests of Lords rule in the Edo period, Minakuchi-shuku and Tsuchiyama-shuku nrived, paving the way to modern-day Koka.

2 km/Approx. 3 min

Exiting the tunnel on the Shin-Meishin suddenly ninja village.

A ninia standing face-to-face with a special quest, Niniaemon, in front of the Ninia Trick House at Koka Ninia Villa





Go to the Pottery Quarter if you have extra time. Here you'll find that perfect piece of pottery as well as a cozy cafe. A relaxing stroll should take around 2 to 3 hours. (Go to P. 2)

of pottery

Shigaraki Ceramic Cultural Park Stoy time

Start at the Museum of Contemporary Ceramic Art before moving on to the Plaza of Star and the Exhibition Hall of Industrial Ceramics where you can take a break at a fashionable cafe and shop Although the slope is steep, it's



A lush green park dedicated to the a





Fun Detour

Try the revolving doo

ninja outfits.

Koka Ninja Village Staytime

Seasonal special gelato is also very popular.

Gelato made from raw milk produced at the farm is popular for its natural sweetness

There are ninias in every corner of the ho

Narita Fureai Farm

A theme park where you can be a ninja

Featuring the Ninja Trick House, Water Spider Pond, Shuriken Dojo, and

more, it's a fun place for ninia lovers of any age to spend all day.

Enjoy a desser

fresh from the gelateria

MP.18 C-2

Authentic period ninja house

Hanayakaichi Minakuchi stavime

Koka Ninia House

Here you'll discover a trove of hidden

secrets and ninja equipment. Learn

all about the ninja house's revolving

door, traps, hidden ladder, and more







Joyato Tendon, a large tempura rice bowl that resembles joyato, a traditional all-night streetlamp, representing a wish for safe driving

Enjoy a complimentary cup of Tsuchiyama tea Michi-no-eki Aino Tsuchiyama Staytime:

This Michi-no-eki (roadside station) features local specialties from the Tsuchivama area of Koka. Be sure to try the self-serve green tea ice cream. Pile it as high as you like!

Enjoy a relaxing dip in the outdoor hot spring with magnificent views of the mountains.

Koka Hot Spring Yapponpon no Yu



cuisine made from local ingredients plus spacious



ExperienceFollow in the footsteps of the Koka ninjas who played a vital role in Japan's Sengoku period.

World of the Minia in Koka

Ninja was an actual profession during the Sengoku and Edo periods. The work of a ninja included gathering information and waging warfare using special tactics.

and they would sometimes disguise themselves as medicine peddlers.

so believed to have been a Koka ninja. Go ahead and immerse yourself in the world of the ninja

The authentic ninja culture is alive in Koka! Here, you can travel back into the past.



(Koka City Tourism and Community

■ 10:00 am - 4:00 pm CL Monday

(Open if Monday falls on a holiday)

ADD 600, Konan-cho Ryuboshi. Koka-shi: Located inside Ninia

MP.18 C-2

£0748-70-2790

EXPERIENCE



the Water Snider Pond using water walking shoes





Ninja Village MPP.19 D-2 Featuring the Ninia Trick House, Water Spider Pond, Shuriken Doio, and more, it's a modern-day replica of a ninja village. Stop at the ninia museum to see real ninia near and learn all about the life of the 53 samurai families of the Koka clan. It is possible to rent a ninia costume and there are outdoor barbecue facilities.

10748-88-5000

10:00 am - 4:00 pm CL. Monday (Tuesday if Monday falls on a holiday) Admission 1,100 yen, Costume renta adult) 1,100 yen, Barbeque 2,500 yen and up ADD 394 Koka-cho Oki, Koka-shi A Take a taxi from JR Koka Station (10 min) (complimentary bus service available from the station, reservations required) PFree











Ruins of Jizen Castle and Murasame Castle, rectangular castles with a single outer wall, a style typical of the Koka area

Tourism information center

his is a general tourist information center focusing on Koka ninias. hose story was recognized as a Japan Heritage. Here, visitors can try the five techniques used by ninias to escape (goton no jutsu). and objects that convey the true nature of ninjas are on display. is center is the starting point for touring around Koka City, the

homeland of ninjas center offers a wide variety of local specialties and sake.







Discover the world of the Koka ninja Koka Ninja House (Former Residence of Mochizuki Izumonokami)

MP.18 C-2 The house was built during the Genroku period (1688-1704)

as a residence of Mochizuki Izumonokami, the head of the Koka ninias, consisting of 53 Koka families, Packed with hidden features as well as displays of ninja equipment, it is an authentic ninja house of great historical significance.

6 0748-86-2179 ■9:30 am - 4:30 pm CL. Irregular holidays ¥600 yen for adults (iunior high school stud and older), 400 ven for children aged 3 years and older ADD. 2331 Konan-cho Ryuboshi, Koka-shi





restored at the end of March 2017

Koka Ninja Training Grounds The Three Sacred Mountains

Mt. Koshin

(Kotoku-ii Temple) MP.18 C-2

Mt. Koshin served as a training site for ascetic mountain priests and it is also said to have been the training grounds of the Koka ninia The main hall was rebuilt and

Grounds open 24 hours CL. Open daily ADD. 988, Minakuchi-cho Yamagami, Koka-shi □ Get off at JR Kibukawa Station, and walk 90 min



Mt. Iwao (Sokusho-ii Temple)

Column

medieval castle

ledieval castle ruins

MP.18 C-2

Koka-gun Chuso was an autonomous organization

formed by Koka samurais during the Sengoku period.

Medieval castle sites dot the city where you can still

see tall mounds, moats, and baileys just as they were

ages ago. Five of these castle sites (Jizen, Murasame,

Shingu plus its annex, and Takenaka) are designated

MP.18 C-3

d

as National Historic Sites

A sacred mountain towering 471 meters high, it was used as a training ground by ninias and monks. The mountain has sheer cliffs and unusually-shaned rocks with unique names, such as Ouma-iwa, which is shaped like a horse, and Mokugyo-iwa, which makes the sound of mokugyo (wooden fish) when struck. The mountain is also known for its magnificent cherry trees and is a great place to have a

ADD. Konan-cho Sugitani, Koka-shi Take a taxi from JR Konan Station (20 min)



Mt. Hando (Hando Shrine)

Walk from JR Konan Station (20 min)

MP.18 C-2

here to lead an ascetic life are said to have greatly influenced the birth of the Koka ninja tradition. The ancient Hando Shrine, situated near the summit of Mt. Hando (664m), was built in the early Edo period. The grounds are

Grounds open 24 hours CL. Open daily and walk to the summit (60 min) Pree



Japanese cypress bark is a nationally designated

Since ancient times, this shrine has prospered as Omi's leading sacred training grounds, and the monks who came covered with rhododendrons which bloom in April and May

Grounds open 24 hours CL. Open daily

ADD. 7 Shigaraki-cho Miyamachi, Koka-shi ☐ Take a taxi from JR Kibukawa Station (10 min)





MPP.19 E-2 The temple houses Japan's largest statue of a seated Amida Nyorai which is its honzon (or principal object of worship), as well as the eleven-header thousand-armed Kannon and statue of a seated Guze Kannon. Another must-see is the statue of a standing **2**0748-68-0364 Queen Maya. This temple and Horyu-i are the only temples with statues of



Oueen Maya denicted in the same

posture in which she gave birth to

Gautama Buddha.



■9:00 am - 4:00 pm CL. Not fixed ¥ 500 yen ADD. 351 Tsuchiyama-cho Yamanaka, Koka-shi Take a taxi from JR Koka Station (20

min) PFree

Once through the gate, visitors can see the Buddhist temple



The main hall stands in the center of a huge pond

Daichi-ii Temple @P.19 F-3 **1**0748-62-0396

A branch of Myoshin-ji Temple, the Rinzai sect's Daichi-ji is famed for its Horai Garden, 9:00 am - 5:00 pm (doors close, a rock garden believed to have been designed varies depending on the season) by Kobori Enshu. Legend has it that the temple was founded by Gyoki. It's a great place to view azaleas at their peak from late

Bus Hiranodai Line from JR May until mid-June as well as the beautiful



CL. Not fixed ¥400 yen

The Treasure House boasts an outstanding collection of Buddha statues

Rakuya-ji Temple

Rakuya-ji is a Tendai sect temple, which is believed to have been founded by Dengyo Daishi Saicho who carved an image of the eleven-faced Kannon on a live oak tree and enshrined it there. Measuring about 3.3 meters tall, the wooden statue of a seated elevenfaced Kannon, the temple's honzon, is the largest in Japan.





70748-88-3890 9:00 am - 4:00 pm (Dates the honzon

is open to the public: Apr. 19 - second Sunday of May. Oct. 19 - second Sunday of Nov.)

Not fixed (Unavailable for viewing from Dec. 17 through Jan. 3) ¥500 yen, 800 yen (on dates when the

honzon is open to the public) ADD 1377 Koka-cho Ichino, Koka-shi ₹ Take a taxi from JR Koka



Learn about people's relationship with medicine and the history of medicine.

Three great Buddhas
Three Buddhas of Koka

The three Buddhas of Koka are immense statues of Buddha located in three local temples. Follow the

meters high. The grand statues of Shaka Nyorai, Yakushi Nyorai, and Amida Nyorai are sure to amaze

you. It is believed that praying to the three Buddhas will bring peace upon the past, present, and future.

driving route to see these larger-than-life-size statues known as joroku-butsu measuring 2.2 - 2.8

Kusuri Gakushukan (medicine museum) @P.19 D-3

Drug-making tools, signs and advertisements, as well as other materials dating back to as far as the Edo period are displayed in chronological order in the permanent exhibition room. In the workshop room you can get a hands-on lesson on how to make hyorogan, ninia energy pills (reservation required: in principle, a minimum of 10 persons per reservation; 200 ven per person).

₹ 0748-88-8110 49:30 am - 5:00 pm

CL. Monday (Tuesday if Monday falls on a holiday) X Free ADD 898-1 Koka-cho Oharanaka, Koka-shi Walk 20 min from JR Koka Station





You can do an herb search, skin diagnosis, and more in the permanent exhibition room.



From left, Statue of a sitting Shaka Nyorai Statue of a sitting Yakushi Nyorai Statue of a sitting Amida Nyora

Located just across from Kafuka Yume no Mori

Aburahi Shrine

Built at the foot of Mt. Aburahidake, this shrine to several gods stands 700 meters above sea level. The shrine is dedicated to the god of flaming oil and consists of above sea level. The shrine is dedicated to the god of flaming oil and consists of a main hall, a hall of worship, a tower gate, as well as east and west roofed corridors, which are all designated as national important cultural properties.









Stroll down the streets of towns that take you back to the Japan of yesteryear.

along the Old Tokaido Road

Built by Tokugawa leyasu, the Tokaido was one of Japan's major routes in the Edd period. The road connected Edo with Kvoto and had 53 post stations along the way. Among the 53 post stations, Tsuchivama-shuku and Minakuchi-shuku are located in Koka City. Take a leisurely stroll along these streets where ninjas probably once walked too.

This old building looks exactly as it did back in the Edo period.



An inn used by Tokugawa shoguns during their travels between Kvoto and Edo

Formerly the Tsuchiyama-shuku Honjin

Reportedly, the Tsuchiyama-shuku Honjin was built as a lodging for Tokugawa lemitsu, the third shogun of the Tokugawa dynasty, on the occasion of his travel to Kyoto from Edo. Since it is still used as a private residence, a reservation is needed to see the interior. Guest books, visitor signs, crafts, and other precious materials are kept there.

~0748-66-0007

EXPERIENCE

Tokaido Tenmakan

Providing information about Tsuchivama-shuku and the culture

that flourished along the Tokaido Road, this facility was originally a

Edo period as well as a diorama using 100 Kyoto dolls to portray a

■9:00 am - 5:00 pm (Reservations are required) CL.Not fixed ¥300 yen ADD 1628 Tsuchiyama-cho Kita-tsuchiyama, Koka-shi @Take Koka City Community Bus Tsuchiyama Honsen from JR Kibukawa Station (35 min), get off at Ohmi Tsuchiyama, and walk 5 min PFree



Carvings in the main hall and the hall of worship are a must-see.



A welcome rest stop for people traveling through the Suzuka Pass

Tsuchivama-shuku MP.19 D-1

The 49th post station along the Tokaido, Tsuchiyamashuku served as a rest stop for people making the arduous journey through the Suzuka Pass. You'll see historical stone markers here and there as you stroll lanes lined with traditional wooden buildings bearing signs indicating what they once were, such as honjin (inns for

Tamura Shrine

Unified Tokaido signboards are

installed in various parts of the two post stations.

This ancient shrine is believed to have been built in 812. The main deity enshrined here is Sakanoue no Tamuramaro, a general and shorun who subdued evil orres that were harassing travelers along the Suzuka Pass. The shrine grounds command a beautiful view of

10748-66-0018

Grounds open 24 hours (prayers, amulets, etc. offered 9:00 am - 4:00 pm) ADD. 469 Tsuchiyama-cho



Kihukawa Station (40 min) and get off at mura Jinia 🔁 Free

lonsen from JR







column Enjoy green tea ice

cream and brown rice crackers while savoring green tea

Michi-no-eki Aino Tsuchiyama MPP.19 E-1

station) features local Be sure to try some brown rice crackers made with flavorful locally grown tea tea ice cream. You can rest while sipping a complimentary cup of Tsuchiyama tea.

(40 min) and get off at Tamura



Self-serve



Kyoto's Nijo Castle Minakuchi Castle Ruins (Minakuchi Castle Museum)

Shogun Tokuqawa lemitsu ordered Kobori Enshu to

build Minakuchi Castle, also known as Hekisui (clear blue water) Castle, so he would have a place to stay during his travels between Kyoto and Edo. Inside the Minakuchi Castle Museum, which is designed to look like the castle's corner tower, you'll find a model of the castle and materials related to Minakuchi-han

0748-63-5577

takes place from July to

early August

10:00 am - 5:00 pm CL. Thursday and Friday (Open if Thursday or Friday falls on a holiday) ¥200 yen ADD. 4-80 Minakuchi-cho Honmaru. Koka-shi Walk 4 min from Minakuchi Jonan Station on the Ohmi Railway PFree



Street of Minakuchi-shuku

A thriving post town that was the most popular stop along the Tokaido Road

Minakuchi-shuku

MP.19 E-4

The 50th post town along the Tokaido Road. Characterized by its distinctive three-forked road (called misuji), the town of Minakuchi-shuku sprang up around Minakuchi-Okavama Castle, which was built by order of Toyotomi Hidevoshi. The town's streetscapes look the same as they did back in the Edo period.







Floats, historical materials, and everyday folkcraft

CNihonbas

Minakuchi Folk **History Museum**

The museum provides information about P.19 E-4 10:00 am - 5:00 pm Minakuchi-shuku, its history, folklore, and festivals. Also on CLI Thursday and Friday display are excavated artifacts from the Kofun period and the actual floats used in the most recent Minakuchi Hikiyama Festival. The museum has a memorial hall dedicated to Iwaya Ichiroku, a native of Minakuchi and one A short walk from of the three great calligraphers of the Meiji period, and

£0748-62-7141

ADD. 5638 Minakuchi-cho Minakuchi, Koka-shi Minakuchi Jonan Station on Iwaya Sazanami, the father of Japanese children's literature the Ohmi Railway P Free

A place for visitors to rest and relax Koka City Hito Machi Kaido

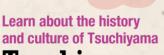
Korvukan MP.19 F-4

Here you can get not only tourist history and culture of Koka, with a focus on Minakuchi-shuku, as well as on the Ohmi Railway Pree local products. It serves as a crossroads of people just as

Minakuchi-shuku did when it was a thriving Tokaido post town.

0748-70-3166 9:00 am - 5:00 pm CL. Monday (Tuesday if Monday falls on a holiday) ¥ Free ADD 7-4 Minakuchi-cho Yasaka.





Tsuchiyama Folk History Museum @P.19 D-1

Like the town itself, "the road" lies at the heart of this museum whose exhibits focus on the history and people of Tsuchiyama. Here you'll see a panel display telling the story of the Saio Princess Procession as well as a video of the Kenketo dance, etc.

€ 0748-66-1056 ■ 10:00 am - 5:00 pm CL. Monday and Tuesday ¥ Free ADD. 2230 Tsuchiyama-cho Kita-tsuchiyama, Koka-shi 🖼 Take Koka Community Bus Tsuchiyama Honsen from JR Kibukawa Station (30 min), get off at Tsuchiyama Chiiki Shimin Center, and walk 5 min P Free





This Michi-no-eki (roadside \$\infty\$0748-66-1244 9:00 am - 5:00 pm, restaurant specialties from Koka City. 10:00 am - 4:00 pm CL. Tuesday (following weekday if Tuesday falls on a holiday) ADD 2900 Tsuchiyama-cho Kita-tsuchiyama leaves and self-serve green Koka-shi Take Koka City Community Bus Tsuchivama Honsen from JR Kibukawa Station







Nationally-designated historic site Minakuchi Okavama Castle Ruins (Mt. Kojo) **P.19 F-4**

This castle was built on Mt. Kojo by order of Toyotomi Hidevoshi. The remaining stone walls stand as a reminder of the past. Boasting beautiful views of cherry blossoms in spring, Mt.

Kojo is easy to climb even for novices. £0748-69-2250

(Koka City Board of Education Historic









Shiga Prefecture-designated

Hikiyama Festival

The Minakuchi Hikivama Festival, which dates back to the mid-Edo period, features Hikiyama floats from each

community parading through the town in tune with the

Minakuchi-bayashi. Attracting countless tourists, the

festival is the biggest event of the year for Minakuchi

Shrine, which is fondly called "Omiya-san" by the locals.

70748-62-0231 (Minakuchi Shrine)

ADD. Minakuchi-cho Miyanomae, Koka-shi/

Walk 3 min from Minakuchi Jonan Station

on the Ohmi Railway Pree P.19 E-4

The annual Minakuchi Hikiyama Festival takes place on April

20 beginning at 9:00 am with the Hikiyama float parade

kicking off at 10:00 am and the procession of portable

shrines and children starting at 2:00 pm. Yoimiya,

the celebration held on the eve of the festival,

takes place from 6:00 pm - 9:00 pm on April 19

Minakuchi Shrine and all around town

dynamic rhythms of the festival music known as

Minakuchi

(Minakuchi Shrine)

Intangible Folk Cultural Property



Located at Minakuchi-shuku along the Tokaido Boad



MPP.19 D-1



1 0748-66-2770 ■9:00 am - 5:00 pm CL Monday and Tuesday ¥Free

Kita-tsuchiyama, Koka-shi 🖼 Take Koka City Community Bus Tsuchiyama Honsen fron

Tea-dyeing (reservations required) 700 yen and up ADD. 1570 Tsuchiyama-cho

JR Kibukawa Station (35 min), get off at Ohmi Tsuchiyama, and walk 3 min PFree

Diorama using 100 Kyoto dolls

Cherry blossoms, fall foliage, parks, farms, hot springs, and more

There's so much to do and see in

natural backdrop that changes with the passing seasons. Rivers flowing with crystal-clear water and baths filled with natural hot spring water

Water splashing against the verdant backdrop creates a beautiful contrast



Stunning threestream waterfall

Misuji Falls

MP.18 B-2

The sound of these pristine waters cascading into the Tashiro River reverberates through the mountains. Spilling in three streams, the waterfall is called Misuii (three-way) Falls.

₹0748-82-2345 (Shigaraki Tourist Association)

ADD. Shigaraki-cho Tashiro, Koka-shi Drive 11 km after getting off at the Shigaraki IC on the Shin-Meishin Expressway

Enjoy camping and barbecuing in the heart of nature.



Ozuchi Dam Eco Valley

MP.19 E-2

Situated on the dam lake, this park is the ideal setting for activities in the natural environment, with camping grounds and log-cabin-style cottages, as well as tennis courts, ground golf and fishing facilities.

10748-66-0316

(Tsuchiyama-cho Midori no Furusato Shinkokai)

Play facilities: 10:00 am - 4:30 pm; Lodging facilities: check-in 2:00 pm, check-out 10:00 am ADD. 101-7 Tsuchiyama-cho Ozuchi, Koka-shi Take Koka Community Bus Tsuchiyama Honsen from JR Kibukawa Station, get off at Omi-Tsuchiyama, switch to the Okawara-sen route. get off at Eco Valley (45 min) and walk PFree

Tokuhonzakura cherry tree at Daifuku-ji Temple MP P.19 D-2

In the center of the Jodo sect temple. Daifuku-ii, stands a giant weeping cherry. Its branches hang as low as eye level. Half the area beneath the shade of the tree is a gravevard and the other half is a garden.

^0748-88-4427

ADD. 1171 Koka-cho Iwamuro, Koka-shi 🖼 Drive 1 km after getting off at the Koka-Tsuchivama IC on the Shin-Meishin Expressway P Free



Enjoy catching fish by

Summertime family fun on the river
Kurotaki Yugyojo

Hand-catch avu, charr, satsukimasu salmon, rainbow trout, and other

kinds of fish that live in the unspoiled upper streams of the Tamura River. You can barbecue your catch and enjoy it on the spot

€ 0748-68-0531 ■ 10:00 am - 5:00 pm C. Open daily

JR Kibukawa Station (42 min), get off at Kurotaki-guchi, walk 15

Beat the heat

P.18 B-3
Legend has it that a golden rooster emerges from the nearby ancient

temple ruins on New Year's morning, ushering in good fortune for the

ADD. Shigaraki-cho Koyama, Koka-shi Drive 13 km after getting

off at the Shigaraki IC on the Shin-Meishin Expressway PFree

new year. The Keimei Falls together with the Kamiari, Iwashidare,

Hakufu, Byakuja, Shiragami, Shidario, and Hatsune waterfalls are

€ 0748-82-2345 (Shigaraki Tourist Association)

The roaring Keimei Falls is 13 meters high and 11 meters wide.

Keimei Waterfall

known as Keimei Hachitaki (the eight falls).

Popular summer 🦥

escaping the heat 🦛

sion 500 yen ADD. 466 Tsuchiyama-cho Kurotaki, Koka-shi Take Koka Community Bus Tsuchiyama Honsen from

MP.19 E-2

SUMMER

hand and barbecuing

Avukawa's thousand cherry trees

Dam amid pink blossom

Ugui River and Ozuch

Avukawa is a village located at the foot of the Suzuka Mountains, Streams of crystal-clear water flow from the mountain Koka-shi valleys into the Uqui River, whose banks are Drive 10 km after getting off at the lined with 200 Somei Yoshino cherry trees. Koka-Tsuchiyama IC on the Including the trees around the nearby Ozuchi Dam, there are more than 1000

P.19 E-2 ADD. Tsuchiyama-cho Ayukawa,

Free (Fee charged when cherry

SPRING Relax and enjoy the cherry blossoms

Weeping cherry tree in Hata P.18 A-3

This is a cherry tree of the Edo Higan variety in the Hata region of Shigaraki-cho, which is said to have been planted when Tokugawa leyasu visited this region. Even though the tree is already some 400 years old, it still produces beautiful The best time to see the cherry blossoms is

at the beginning of April.

10748-82-2345 (Shigaraki Tourist

Association) Shigaraki cho Hata, Koka-shi ☐Drive 13 km after getting off at the Shigaraki IC on the Shin-Meishin Expressway PFree





Secret spot for leaf-viewing

Hizuko Shrine MPP.19 E-2

Formerly known as Hachioii Myoiin or Omiya Daimyoiin, the shrine was renamed in the Meiji period. It consists of the honden (main hall), chozuya (water ablution pavilion), and shamusho (shrine office).

ADD. 163 Tsuchiyama-cho Inohana, Koka-shi Drive 7 km after getting off at the Koka-Tsuchiyama IC on the Shin-Meishin Expressway PFree

fall foliage

This drive is a leafviewer's delight!

Suzuka Skyline

This 12-kilometer scenic drive leading to Yunoyama P.19 F-1 -onsen Hot Spring in Mie Prefecture offers panoramic views of the great outdoors throughout the year. The fall foliage is breathtaking.



Drive 15 km after getting off at the Koka-Tsuchiyama IC on the Shin-Meishin Expressway *Road may be closed during the winter

Early to mid-November is he best time to view the all foliage

Resort hotel featuring tsubo (ceramic pot) baths and carbonated hot spring baths

Hotel Lake Villa

P.18 B-4 Eniov relaxing baths

including sumptuous Shinaraki ware ceramic tsuho haths carbonated hot spring baths, outdoor haths hed haths and more. The hot spring water will leave your skin feeling soft and smooth.

The hotel also has a nolf **6** 0748-85-0250 11:00 am - 9:00 nm CL. Open daily ¥700 yen (weekdays) ADD. 1 Shigaraki-cho Tarao, Koka-shi Take Shiga Bus from Shigaraki Station

Hypotonic, low alkaline, low temperature spring

on the Shigaraki Kogen Railway (30 min).

get off at Shigaraki Onsen PFree

Kamoshika Villa

Hot spring baths with a scenic view of the Suzuka Mountains soothe the body and soul. Kamoshika Villa offers a tranquil setting and creative eat-the-view cuisine. Be sure to try the outdoor garden bath

Hours vary depending on the season CL. Not fixed ₹500 yen (availability depends on the number of guests staying at the inn) ADD. 1104 Tsuchiyama-cho Okawara, Koka-shi Take Koka Community Bus from JR Kibukawa



hot spring inn amid idyllic surroundings

Miyano Onsen

and calcium chloride. Take a soothing hot spring bath in a wooden bathtub to relieve stress from your busy life.

Meet cows and

The farm offers fresh milk, ice cream

and sweets. Why not spend a relaxing,

leisurely day here, away from the bustle of daily life? P.18 B-3

enjoy quality milk

Yamada Farm

70748-82-2007

CL. Open daily 😝 Admission free

Shigaraki IC on the Shin-Meishin

11:00 am - 8:00 pm Take a taxi from JR Konan



the outdoor hot spring with nagnificent views of the mountains.

Indoor baths using

Day trips

among guests.

Village of Fire Shigaraki Hotel Ogawate

Tanuki-accented outdoor baths are popular

The sodium-rich, hot spring-fed Tanuki Onsen baths soak away

the fatigue of a long journey. Popular among tourists are the bath tubs made of ceramic tiles fired in a climbing kiln and outdoor

baths that can be rented out privately. Reservations are required.

11:30 am - 9:00 pm CL Not fixed ¥900 yen

persons, 5,000 yen for family ADD. 876 Shigaraki-

cho Nagano, Koka-shi Walk from Shigaraki Statior on the Shigaraki Kogen Railway (10 min) Pree

Sodium hydrogen-carbonati

* Only residents of Shigaraki-cho and their accompanying persons may use the hot spring without staying overnight

Relaxing outdoor baths where you can enjoy beautiful natural scenery in all four seasons.

C 0748-69-0344 P.19 E-1

Hot spring inn located near the border of Station (1 hour), get off at Wakamiya Jinja PFree

Reputed for making your skin healthier, the hot spring contains sodium

0748-86-2212

ain bath is also equipped Sodium-magnesium-calcium-chloride spring



Koka Hot Spring Yapponpon no Yu

to escape the daily hustle and bustle and just to the large main baths, there are also k baths, and private baths for families.

12:00 pm - 9:00 pm (opens 11:00 am on weekends and holidays) CL. Open daily ¥1,300 yen (weekdays), 1,500 yen (11:00 am - 3:00 pm on weekends and holidays), 1,800 yen (11:00 am - 3:00 pm on weekends and holidays), 530 year for (3:00 pm - 9:00 pm on weekends and holidays), 530 year for bedrock bath (adults only) ADD 1711 Tsuchivama-cho drock bath (adults only) ADD. 1711 Tsuchiyama-cho Kurokawa, Koka-shi 🖼 Take Koka Community Bus from JR Kibukawa Station (40 min), get off at Diamond Shiga PFree Sodium hydrogen-carbonate, cold mineral spring

rock bath surrounded by mountains is the

Shiono Onsen

One of the oldest hot springs in Shiga Shiono Onsen is a long-established restaurant and inn with a hot spring. The saline spring, whose source lies within the inn's grounds, is believed to have been discovered by Kobo Daishi. The granite bath is equipped with handrails, showers, and stools

7 0748-86-2130 MP.18 C-2 ■ 11:00 am - 9:00 pm CL. Not fixed ¥ Day trips Set price (meal + hot spring bath) 3,300 yen + service no, Koka-shi 🖼 Take a taxi from JR Kibukawa

Station (7 min) Free Natural cold mineral spring / salt spring



Family Fun



A farm situated in an area of rolling hills

Narita Fureai Farm

This farm produces high-quality milk. Here, visitors can meet adorable calves, ponies and goats up close. The hand-made waffle is also recommended. MP P.18 C-2 0748-86-3341

Gates open 24 hours, Gelateria 10:00 am - 5:00 pm (varies depending on season) CL. Monday (Open if Monday falls on a holiday) Admission free ADD 696 Konan-cho Shinji, Koka-shi 🎞 Take a taxi from JR Konan Station

(5 min) PFree



ureai Hiroba is an exciting playground. A general recreation facility

Gates open 24 hours. Shop "no-fu" is open from 10:00 am to 6:00 pm (10:00 am set in a green environment to 5:00 pm during the winter months). Minakuchi Sports no Mor

ADDI 2077 Shigaraki-cho Kovama, Koka-shi This is a center of sporting activities, Drive 10 km after getting off at the complete with playground and athletic equipment for infants and children as well as soccer and baseball grounds, athletic

field, and tennis courts. P.19 E-4 **6**0748-62-7529

Gates open 24 hours (hours vary depending on the facility) CL. Open daily ¥ Varies depending on the facility ADD. 230 Minakuchi-cho Kita-naiki. Koka-shi 🖼 Take Koka Community Bus from JR Kibukawa Station (5 min), get off at Sports no Mori



Discover the natural wonders of Minakuchi

Minakuchi Kodomo no Mor

This nature park nestled in a sprawling woodland features a biotope, public farm, and a nature museum featuring displays that take you back in time to glimpse Minakuchi as it was 2.3 million years ago along with dioramas MP.18 C-2 and other exhibits.

10748-63-6712

(Minakuchi Kodomo no Mori Nature Museum) 9:00 am - 4:00 pm Monday (Tuesday if Monday falls on a holiday)

Free, Admission to nature museum 200 ven ADD. 10 Minakuchi-cho Kita-naiki, Koka-shi Image: Take a taxi from JR Kibukawa Station (5 min)

Image: Take a taxi from JR Kibukawa Station (5 min)





(Public Welfare Center) Gates open 24 hours GMMonday ADD. 507-2 Koka-cho Okubo, Koka-shi Take a taxi from JR Koka Station











The park features a Dream Garden and Ninja Fort (an outdoor field and kids playground) as well as Koka Sokenkan, a

can spend all day having

library, plus a lifelong learning center.

0748-88-2190
P.19 D-3







Sweets that accentuate the tea tiramisu) with premium flavor and aroma of Asamiya green tea The matcha kuzumochi cakes Matcha Kuzumochi-

from Yamamoto-en

The center of this kuzumochi made with Yoshino kudzu is filled with sweet bean paste incorporating lots of Asamiya matcha. The robust full flavor, color, and aroma of the green tea really come through.

7 0748-84-0014 IPP.18 A-3

9:00 am - 5:00 nm (tearoom 10:00 am - 5:30 pm) CL. Monday (Tuesday if Monday falls on a

ADD. 275-1 Shigaraki-cho Kami-asamiya, Koka-shi ☐ Take a taxi from Shigaraki Station on the Shigaraki Koger Railway (10 min) PFree

Asamiya tea is a highquality tea grown on a misty mountainside situated 500 meters above sea level. eaturing a unique aroma and flavor. Asamiva is one of Japan's five leading tea



so much to offer!

Dotted with beautiful tea plantations, Koka produces quality tea and delicious tea flavored sweets. Rice cakes and noodles made from rice grown with abundant

pristine water are popular specialties of Koka. Picking fruit when it's in season is fun for the whole family.

Take a break at a hojicha tea salon Tongu Hojicha, the shoo's 5th specialty. Ohmi-cha-Maruyoshi

provides a profound

Using the tea leaves grown in Ohmi's Tsuchiyama Tongu area and locally harvested tea leaves, this tea shop employs a special roasting technique that brings out the best of the tea's flavor. Try its original hojicha flavored sweets, such as monaka and dorayaki, in the attached tea house

9:30 am - 6:00 pm CL Open daily (Teashop closed Tuesdays) ADD 2723 Tsuchiyama-cho Ono, Koka-shi Take Koka Community Bus Tsuchiyama Honsen at JR



Enjoy the savory flavor Cold Brew Akachan Banchafrom Tatsuoka Seicha

Containing no caffeine, this tea is great for people of all ages. The company also offers fall-harvested bancha, which it makes from tea leaves harvested in October or later using a special technique.

MP.19 E-1 0748-66-0025

9:00 am - 5:00 pm CL. Sunday and holidays ADD. 982 Tsuchiyamacho Kita-tsuchiyama, Koka-shi Take Koka Community Bus Tsuchivama Honsen from JR Kibukawa Station (35 min), get off at Higashi-tsuchiyama



Asamiya Tea "Shigaraki" is characterized by a full-bodied flavor and rich aroma.

Shiga Prefecture's biggest producer

of tea, Tsuchiyama is home to vast

Tsuchivama tea is believed to have

been grown from seeds taken from

tea plantations that stretch out

across its rolling hills. The first

Daitoku-ii Temple in Kvoto

Locally produced tea with a refreshing, mild flavor Asamiya Tea "Shigaraki"from Katagi Koukaen

Katagi Koukaen is a tea farm that produces quality tea products by working with the natural systems. The pesticide-free premium tea is made by the special processing of selected young tea leaves that come out in early summer

■9:00 am - 5:00 pm CL Not fixed ADD. 1090 Shigaraki-cho Miyajiri, Koka-shi





The gallery and patisserie housed in a renovated old wooden school building offer a warm, cozy atmosphere that harks back to vestervear. Here, you can enjoy cakes and baked goods made on the premises

Bringing delicious, healthy food from the home of the ninjas to your table Kurokage Rice from Minori Sangyo

Hanayakaichi Minakuchi

Store (Farmer's Market)

This ancient black sticky rice reminiscent of the ninja in black is rich in nutrients such as anthocyanin, protein,

570 farmers

49:00 am - 6:00 pm GL Beginning of the year ADD 6111-1

Bottled tea is

also available

Minakuchi-cho Minakuchi, Koka-shi Walk 10 min from

Minakuchi Jonan Station on the Ohmi Bailway Peree

and vitamins. Kurokage Rice is sold at Koka Real Ninja, Michi-no-eki Aino Tsuchiyama

and Konan Parking Area. MP.18 C-2

£ 0748-86-4778 ADD. 2472 Konan-cho Ryubosh Koka-shi

> The shop carries locally grown farm products as well as food

products such as miso and

stocked with fresh vegetable

harvested every morning by

some of the 570 farmers who

have signed up as suppliers

0748-62-0711

MP P.19 E-4

nickles. The shelves are

Strawberry tart and





Gallery-mamma mia has displays

of woodcraft and ceramics.

0748-86-1552

12:00 am - 4:30 nm (takeout

ADD. 835 Konan-cho Nogawa

Terasho Station (8 min) PFree

Mochi pounded in the traditional way Ninia Mochi from Koka Mochi Factory

These healthy rice cakes inspired by the ninja diet come in five different flavors: Yuzu citron, perilla, mugwort, sesame and yam. MP.19 D-2

£ 0748-88-5841 ■8:30 am - 6:00 pm CL. Monday (Tuesday if Monday falls on a holiday ADD 2121-1 Koka-cho Kosaii Koka-shi Take a taxi from JR Koka Station (10 min) P Free



Koka Mochi Kobo

Have fun on the farm!

You can eat as many sweet strawberries as you like! Kafuka Strawberry Farm Late Ma

Forty-five minutes of all-you-can-eat strawberry picking, with complimentary chocolate sauce and condensed milk. There's also a market where local produce and Kafuka gelato are sold.

MP P.19 E-4

7 0748-63-5811 ■ 10:00 am - 5:00 pm CL Ope daily 2.300 ven (Jan. 4 - end of Feb.), 2,200 ven (Mar. 1 - Apr. 10), 2,000 ven (Apr. 11 - May 10 1,700 ven (May 11 – late May) ADD. 5940-4 Minakuchi-cho Minakuchi, Koka-shi Walk 10 min from

Minakuchi Jonan Station on the Ohmi Railway PFree Barrier free



A sprawling farm of 35.000 strawberry





Pick sweet and juicy blueberries

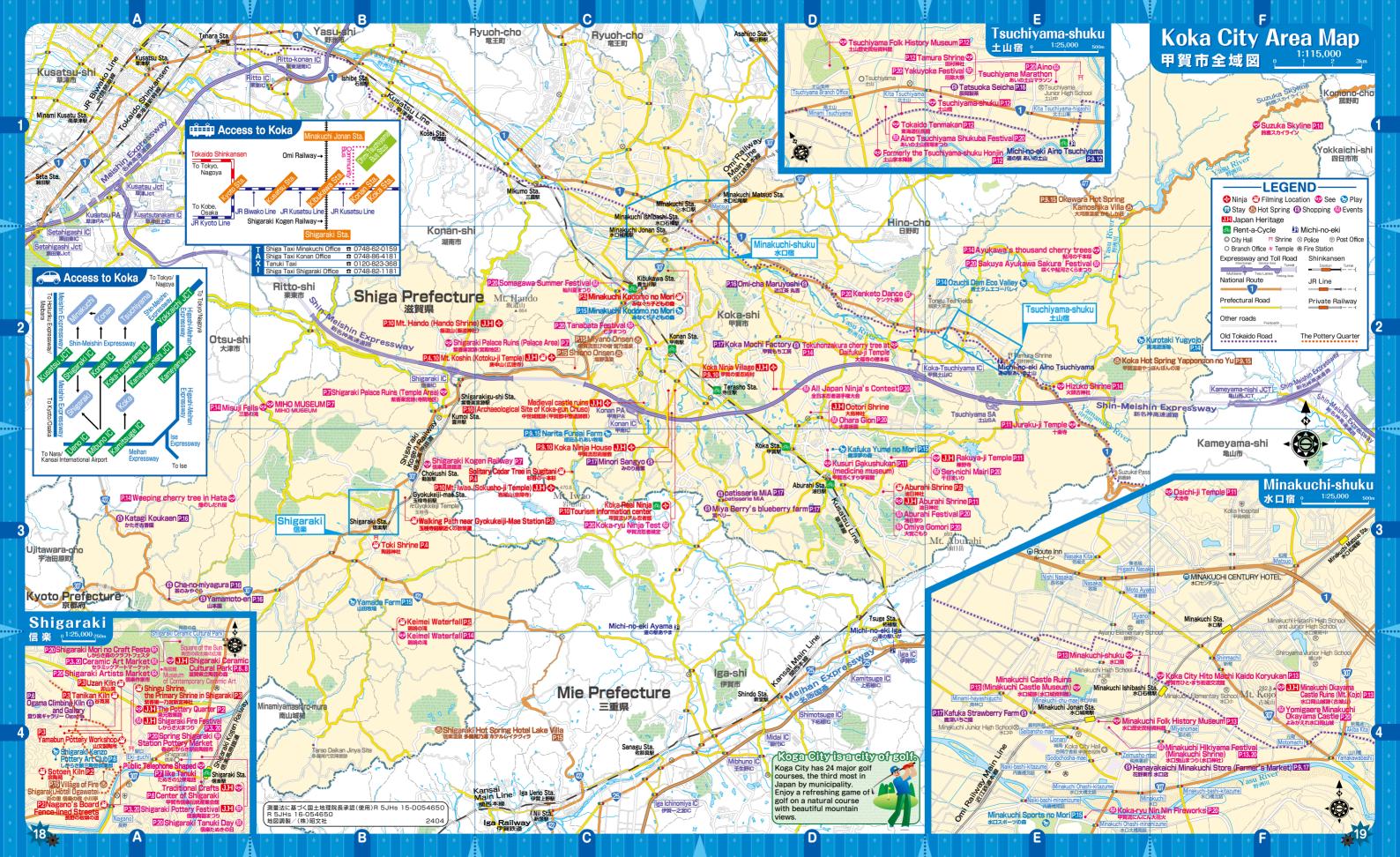
Miya Berry's blueberry farm

At this pick-your-own farm you can enjoy all the ripe, plump blueberries you can eat. The farm also has a shop where you can buy jam.

■8:00 am - 12:00 pm ¥All-you-can-eat fee: 1.500 ven for adults. 1.300 ven for elementary school children

ADD. 462 Konan-cho Nogawa, Koka-shi ☐ Take a taxi from JR Koka Station (10 min)





estivals & Events in Koka



17th - 19th Yakuvoke Festival

Tamura Shrine/MAP P.19 E-1

C0748-66-0018 (Tamura Shrine)
Held in the shrine associated with Sakanoue no Tamuramaro, the festival is fondly called Tamura Matsuri.

22nd Ninja Day

February 22 is certified by the Japan Anniversary Association as Ninja Day. On this day various ninja-themed events are held across Japan.

Early to Mid April

kuya Ayukawa Sakura Festival

Ayukawa's thousand cherry trees/MPP.19 E-2
During the festival, there are stalls offering local specialties and meals
made with local ingredients, and cherry trees are illuminated at night.

Yomigaere Minakuchi Okayama Castle

Summit of Mt. Kojo/MPP.19 F-4

050-5491-1370

(Minakuchi-Okayamajyo Association Administrative Office)
A huge inflatable castle representing Minakuchi Okayama Castle is set
up atop Mt. Kojo (site of the Minakuchi Okayama Castle Ruins) and illuminated at night

19th and 20th

Minakuchi Hikivama Festival

See page 13 for more information. MP P.19 E-4



Late April to early May

Spring Shigaraki Station Pottery Market

Square in front of Shigaraki Station on the Shigaraki

Kogen Railway/MPP.18 A-4

1st Aburahi Festival

Aburahi Shrine/MPP.19 D-3

√ 0748-88-2106 (Aburahi Shrine)

This is an annual spring festival of the Aburahi Shrine. The festival features yakko-buri, a procession of samurai servants held every 5 years, which is a Selected Intangible Folk Cultural Property of Shiga

The control of the control of

2nd to 5th Shigaraki Artists Market

Taiyo-no-hiroba in Shigaraki Ceramic Cultural Park/ MPP.18 A-4

70748-83-0909 (Shigaraki Ceramic Cultural Park)

Works of potters and other artists active in various parts of Japan are collected for exhibition and sale.

3rd Kenketo Dance

Tagi Shrine/ P.19 D-2

70748-67-0533 (Tagi Shrine)
Elementary school boys dressed in bright colored costumes dance to the beat of drums and bells. The festival is nationally designated as an Important Intangible Folk Cultural Property of Japan.

7th Tanabata Festival

Yagawa Shrine/ P.18 C-2
Spectacular tezutsu hanabi (hand-held fireworks) are set off as an offering to the shrine, which is decked out in Tanabata decorations.

23rd and 24th Ohara Gion

Otori Shrine/MP.19 D-2

70748-88-2008 (Otori Shrine)
On the eve of the festival people bearing lanterns on their heads clash with one another, ramming each other's lanterns. The main festival features a gauntlet run by participants carrying flowers.

Saturday in late July

Shigaraki Fire Festival

See page 3 for more information. /MAP P.18 A-4

20748-82-0873

(Pottery Capital Shigaraki Festival Committee)

9th Sen-nichi Mairi

Rakuya-ji Temple/MPP.19 D-3

√ 0748-88-3890 (Rakuya-ji Temple)

Jizo statues and the temple's main hall lit by candle lights create a magical atmosphere.

✓ 0748-88-3890 (Rakuya-ji Temple)

Jizo statues and the temple's main hall lit by candle lights create a magical atmosphere.

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Jizo statues and the temple's main hall lit by candle lights create a magical atmosphere.

✓ 0748-88-3890 (Rakuya-ji Temple)

✓ 0748-88-3890 (Ra

16th Somagawa Summer Festival

Somagawa/MPP.18 C-2

√ 0748-62-2027 (Kibukawa Community Center)
This riverside summer festival, dedicated to world peace, features goma kuyo (holy fire ceremony), floating lanterns, and fireworks.

13th Omiya Gomori

Aburahi Shrine/MPP.19 D-3

70748-88-2106 (Aburahi Shrine)
This fantastical festival features flames fueled by oil, given to the shrine as an offering, that are kept burning until midnight.

Late September Ceramic Art Market

See page 3 for more information. /MAP P.18 A-4

First Sunday

Aino Tsuchiyama Shukuba Festival

Tokaido Tenmakan area/MPP.19 D-1

70748-66-2770 (Aino Tsuchiyama Shukuba Festival Administrative Office)

With a Tokaido waraji (straw sandal) throwing competition, stage shows, and bingo game, this festival is fun for both adults and children.

Mid October

"All Japan Ninja's Contest"

Koka Ninia Village/MP P.19 D-2

√ 0748-88-5000 (Koka Ninja Village)
This popular event brings together ninja wannabes from all across
Japan as they put their shuriken, obstacle course, wall climbing, water

√ 0748-88-5000 (Koka Ninja Village)

This popular event brings together ninja wannabes from all across

Japan as they put their shuriken, obstacle course, wall climbing, water

√ 0748-88-5000 (Koka Ninja Village)

This popular event brings together ninja wannabes from all across

Japan as they put their shuriken.

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Mid October Shigaraki Pottery Festival

See page 3 for more information. /MP P.18 A-4

£ 0748-82-0039 (Shigaraki Ware Wholesaler Cooperative Association)

0748-83-1755

(Shigaraki Ware Promotion Council)



First Sunday Aino Tsuchiyama Marathon

Across Tsuchiyama-cho/ P.19 E-1 **^**0748-66-0091

(Aino Tsuchiyama Marathon Administrative Office)
Runners enjoy running in the crisp, clean air, following the pleasant
course along the majestic Ozuchi Dam and the vast expanse of tea plantations and farming fields with the Suzuka mountain range in the background.

8th Shigaraki Tanuki Day

Across Shigaraki-cho/MAP P.18 A-4

√ 0748-82-2345 (Shigaraki Tourist Association)
November 8th is certified by the Japan Anniversary Association as Shigaraki Tanuki day. It's a day dedicated to Shigaraki ware tanuki figurines. Many fun events associated with the tanuki are held on and around this day, such as the national belly drum contest and Shigaraki Kogen Railway's Tanuki Train.

Early November Koka-ryu Ninja Festival

√ 0748-62-1676 (Youth League of the Koka City Society of Commerce and Industry)
Various events associated with ninias are held, such as a Nin Nin Food

Mid November

Shigaraki Mori no Craft Festa

Taiyo-no-hiroba in Shigaraki Ceramic Cultural Park/ MPP.18 A-4

0748-60-4005 (Craft & Gallery Kirin)

This is a pottery festival that brings together female creators associated with Shigaraki to show and sell their works. For more information, visit the official website at: https://www.shigarakimori-craft.com/

Koka-rvu Ninia Test Koka Ninjutsu Research Group/

MP.18 C-2

kokaninken@gmail.com

The date will be decided by the fireworks committee. Please see the Koka City Tourism Guide homepage (https://koka-kanko.org).



For tourist information, please contact:

💠 "Koka Real Ninja" tourist information center 70748-70-2790 C. Monday (Open if Monday falls on a holiday)

ADD. 600 Konan-cho Ryuboshi, Koka-shi (Ninja Village Purara) https://www.real-ninjakan.com

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 Information about the events and facilities (address, hours, days closed, fees, and contact information) is subject to change. Please check beforehand.

 Operating hours of a facility indicate the hours during which it is open to the public. For restaurants, the hours shown here are from the time they open until the time the last orders are taken. For other facilities, the hours are from the time the doors open until the last admission.

Days closed refers to regularly scheduled days facilities are closed and does not include New Year, Golden Week, and summer holidays or when facilities are temporarily closed.

Koka City Tourism and Community Development Association

↑ 0748-60-2690 CL. Saturday, Sunday, holidays

ADD 810 Konan-cho Noda, Koka-shi (1st floor of the annex) https://koka-kanko.org



Koka-rvu Nin Nin Fireworks

7 0748-60-2690 (Koka City Tourism and Community

Yasugawa River Bed/MPP.19 E-4

Development Association)

Shigaraki Tourist Association € 0748-82-2345 CL Thursday

ADD. 1203 Shigaraki-cho Nagano, Koka-shi https://www.e-shigaraki.org



Japan Heritage Site



About Japan Heritage nese tangible and intangible ral properties/assets, i.e. regional ries, traditions and customs, are ones, traditions and customs, are seed down for generations through ratives. These stories, telling of the acy of our culture and histories, re been designated as "Japan ritage" by the Agency of Cultural

In April 2017 two stories from Koka earned the Japan Heritage

Shinobi no Sato Iga and Koka – Exploring the Birthplace of the Real Ninia



Iga and Koka, the homelands of ninjas, still retain the atmosphere of real ninjas. Here, the tradition of ninjas who thrived in the Warring States period still remains alive today.



Six Ancient Kilns - Ceramics Created and Nurtured in Japan

Janan is well preserved

The "Six Ancient Kilns" of Japan are ceramic production sites with histories dating from the middle ages. Please visit Shigaraki, one of the six ancient pottery areas, where the idyllic landscape of



The pictograms shown in the text are used with the approval of the Saku City Social Welfare Council.